
2020 10

	4
1.1	4
1.2	4
1.3	5
1.4	7
1.5	7
	9
2.1	9
2.2	9
2.3	10
2.4	11
	14
3.1	14
3.2	17
3.3	20
3.4	20
3.5	28
3.6	28
	29
4.1	29
4.2	29
4.3	39
4.4	40
4.5	40

1.1

2016 31

2017 25

1.2

1.2.1

2

3

1.2.2

1.3

1.3.1

1	2019	1	1
2	2015	1	1
3	2016	9	1
4	2004	8	28
5		(2016	11
07)			
6	2012	7	1
7	2011	3	1
8	2018	1	1
9	2016	8	1

9		[1996] 31
10		
591		
10		
2012	140	
11		[2016] 31
12		2017 25
13		2017 7 1
14		[2008] 48
15		[2013] 7
16		
[2012]	140	
17		
	2019	351
1. 3. 2		
1		HJ 25. 1- 2014
"	"	
2		HJ 25. 2- 2014
"	"	
3		HJ 682- 2014
4		HJ/T166- 2004
5		
GB36600-	2018	
6		2017 72

7

2014 11 30

8

1.4

HJ 25. 1-2014

1.5

1-5-1



1-5-1



75°

80°

75°

85°

20m 45m

600m

4-6kg/cm²

5m

-

-

0.3%

1.0%

7.0%

2.3

;

;

	7.5	7	25.7
I	-14.5		42.1
	-41.5		
	11	12	
152-192	120		1.5m
	200.9mm		
	30% 40%		11%
	363.6mm		131.3mm
	2619.9mm		
			58%
	540.77kJ/m ²		
2813.5h			NW
10.7%	2.14m/s	25m/s	
	4		
			;
			;
2.4			
			190
2885	1956-1985		
2.33			
		0.167	
	:	2.02-2.46	

295m

500m

1. 43

200m

100m

1

0. 4 2. 1m

2

190

2885

1956- 1985

2. 33

0. 167

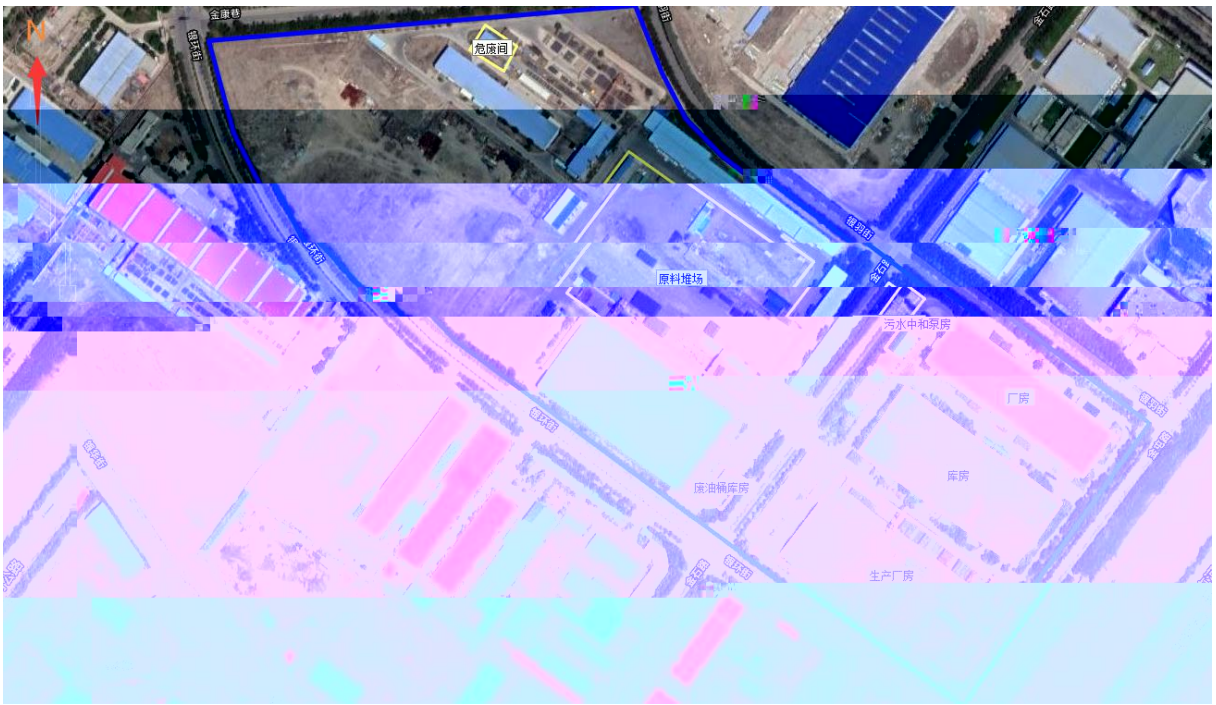
: 2. 02- 2. 46

295m

500m

200m

100 m



3-1-1

4

1	1#			
1#		7	8	
2	2#			
2#				30
2				
2		5		
3	3#			
3#		7	2	9
1		3		
5				
	1		1	
6				



0.6 0.9%

"

"

10%

25

Zn²⁺

NO₃²⁻

PO₄³⁻

15%

70 80

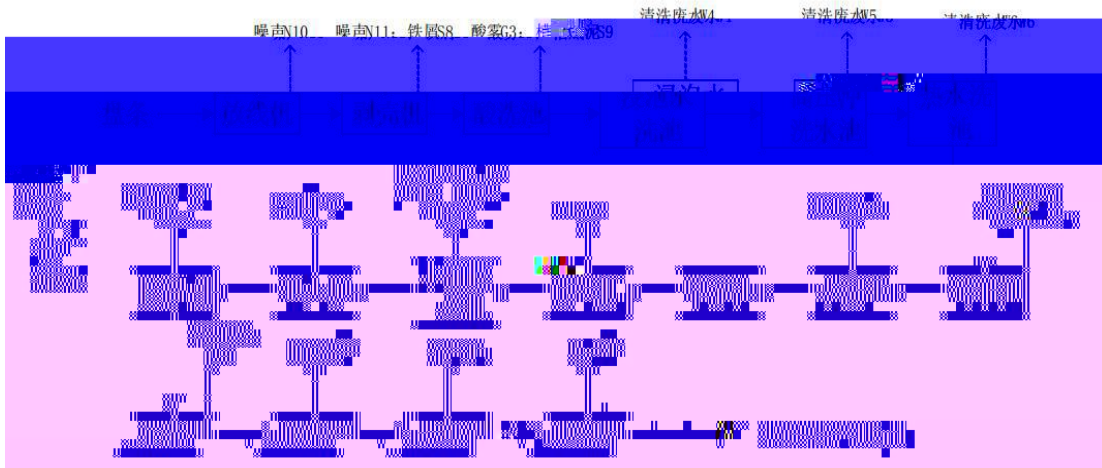
75 300s

45 60

5 40s

6 12%

430 490
 6 25s 160 400g/m²
 280g/m² 10cm
 10kg/t



3-2-1

3.2

1

3-2-1

3-2-1

生产线 原辅料	电镀锌丝	热镀锌丝	冷拔丝	冷轧带肋钢筋	总计
钢料	101914t/a	20573t/a	80878t/a	402535	605900t/a
拉丝粉	200t/a	20t/a	80t/a		300t/a
硫酸锌	200t/a				200t/a
亮光剂	100t/a				100t/a
锌锭	300t/a	1200t/a			1500t/a
磷化液		200t/a			200t/a
工业盐酸	2500t/a	800t/a			3300t/a
工业氯化铵		30 t/a			30 t/a

2

HCl

31

1149.2kg m³

1.527

350

520

100

337.8

10g/m³

ZnSO₄ · 7H₂O

1.957

100

20

96.5g/100ml

100

663.6g/100ml

280

500

3-2-2

	%				
	Zn				
		Pb	Cd	Fe	Cu
Zn99.995	99.995	0.003	0.002	0.001	0.001

3.3

HCl

1 3# 9 1-5
1 1 6-7 8-9
15m
3 2 2# 2 3#

3.4

3.4.1

1

100m

F1

200m 250m

2

8m 12m

1m 3m

872.05m

849.80m

951.90m

835m

F1

3

2

F1

Q2

Q3

Q1

Q2 3

350m

500m

53

56

2m 3m

10

280m

8L/s

12L/s

12.5L/s 22.5L/s

8L/s 13L/s

250

K

F1

5

3-7-1

3-7-1

		m ³ /d
1		5000
2		1000 5000
3		100 1000
4		<100

5000m³/d

S1

3.00m

22.64L/s

5075m³/d

1000m³/d 5000m³/d :

S1

S2

S3

S3

5.15m

18.06L/s

2490m³/d F1

S2

S4

5.40m

5.54m

13.33L/s

1733m³/d 1754m³/d

<1000m³/d : F1

4.0m

8.12 L/s

846m³/d

3.

F1

F1

250m 280m

558m 570m

265m

NNE

5‰ 6‰

9‰

2‰ 3‰

F1

F1

4. 48× 10⁴m³/d

47× 10⁴m³/d

0. 01× 10⁴m³/d

250 m

30m 50mm

13. 4mm

10

2. 7×

104m³/a· km²

74m³/d· km²

0. 16×

10⁸m³/a

1. 93× 10⁴m³/d

5800m

350m

16. 92m³/d 35. 45m³/d

1. 11

‰ 1. 57‰

2× 10⁴m³/d

4.

F1

F1

2km

10.69km²

0.18

50m

300m

250m

9621 × 10⁴m³

2.4km²

2160 × 10⁴m³

2.0 × 10⁴m³/d

5.

1

60

000

5

5

3. 4. 2

0m 0. 7m

900m

0. 1

0. 14

2436. 38km²

860. 058km²

35. 3

30 40

950m 1350m

40km

(6 7 8)

2000 10

CaO Si O₂

(2011 2020)

7

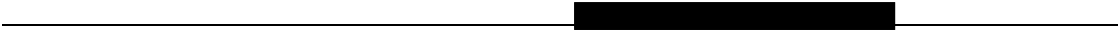
104

2018

GB36600-2018 ,

3.5

3.6



"

HJ B5152044

(0.2m)

13

2

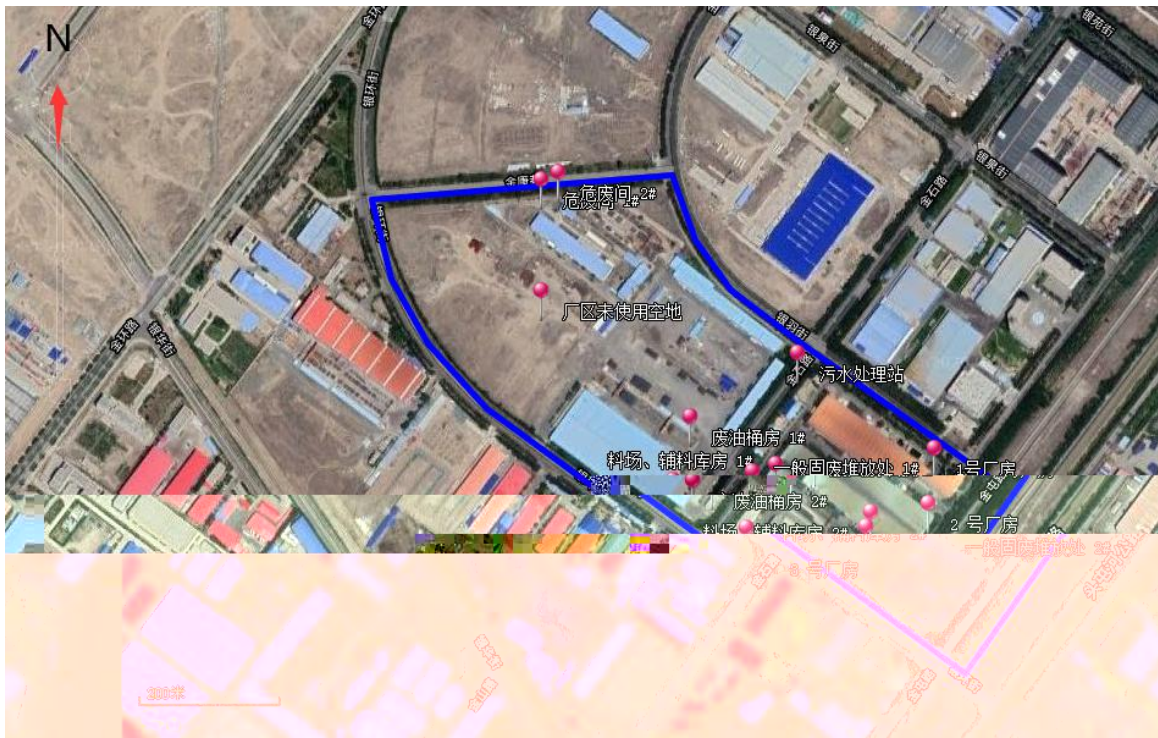
1

1

4-2-1

4-2-1

	1		pH	0.2-1.0
1 2 3	3		pH	0.2-0.5
	2			0.2-0.5
	2		pH	0.2-1.0
	2		pH	0.2-1.0
	2		pH	0.5-1.5
	1	/	/	0.2-0.5



4-2-1

a

1

b

4.2.3

4-2-1

4-2-2

4-2-1

07	071	A1 B2 - C1 C3
08	081	A1 A2 A3 D1
	082	
	089	
09	091	A1 A2 A3 D1 -
	092	
	093	
17	171	A1 B1 B2 B3 C5
	172	
	173	
	174	
	175	
	176	
19	191	A1 A2 D1
	193	
22	221	A1 B1 C5
25	251	A1 A2 A3 B2 B4 C1
	252	
26		A1 A2 A3 C3
	261	A1 A2 A3 B1 B2 B3
26	263	A1 A2 A3 B1 B2 B3 B4 C1 C2 C3
	264	A1 A2 A3 B1 B2 B3 B4 C1 C3 C4
	265	A1 A2 A3 B1 B2 B3 B4 C1 C3
	266	A1 A2 A3 B1 B2 B3 B4 C1 C3 C4
	267	A1 A3 B1 B2 B3 B4 C1 C3
	27	271
28	281	A1 - 8 B1 -
	282	A1 A2 A3 B1 C1
	311	
	312	

	315						
	321						
	322						
32	323	A1	A2	A3	C1	C3	C5
33	336	A1	A2	D1			
38	384	A1	A2	A3	D1		
59	599	A1	B2	B3	B4	C3	
77	772						
78	782	A1	A2	C5			



pH

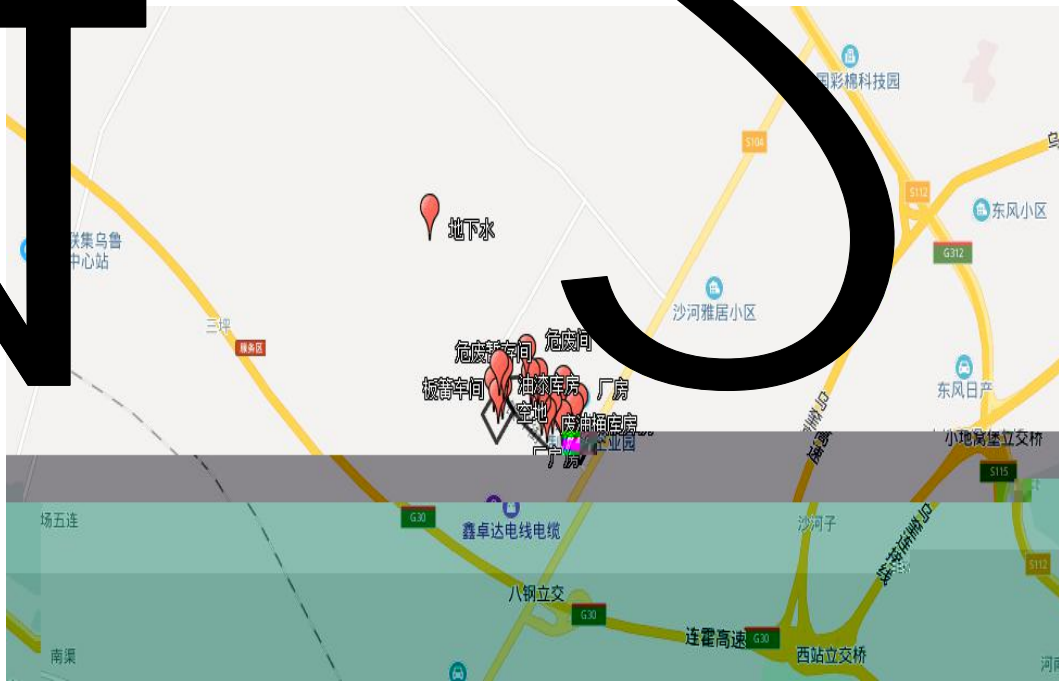
CO_3^{2-}

1

HCO_3^-

1

4-2-3



4-2-3

4.2.4

1 /

4.2.5

B3.8 82.12

GB36600- - 2018



VOCS

VOCS

2cm

VOCS

VOCS

4

7

2

3

/

1



20

1

20

20

1

2

CMA

4.2.7

1

1

0.1L/min

2

3

4

2 0.5m

5

6

2 3

7

8

2

3 /

1

()

2

CMA

4.3

1

2

4.4

3

b

c

2

4.5

GB36600- - 2018

GB/T14848- 2017

4.6

a

b

c

